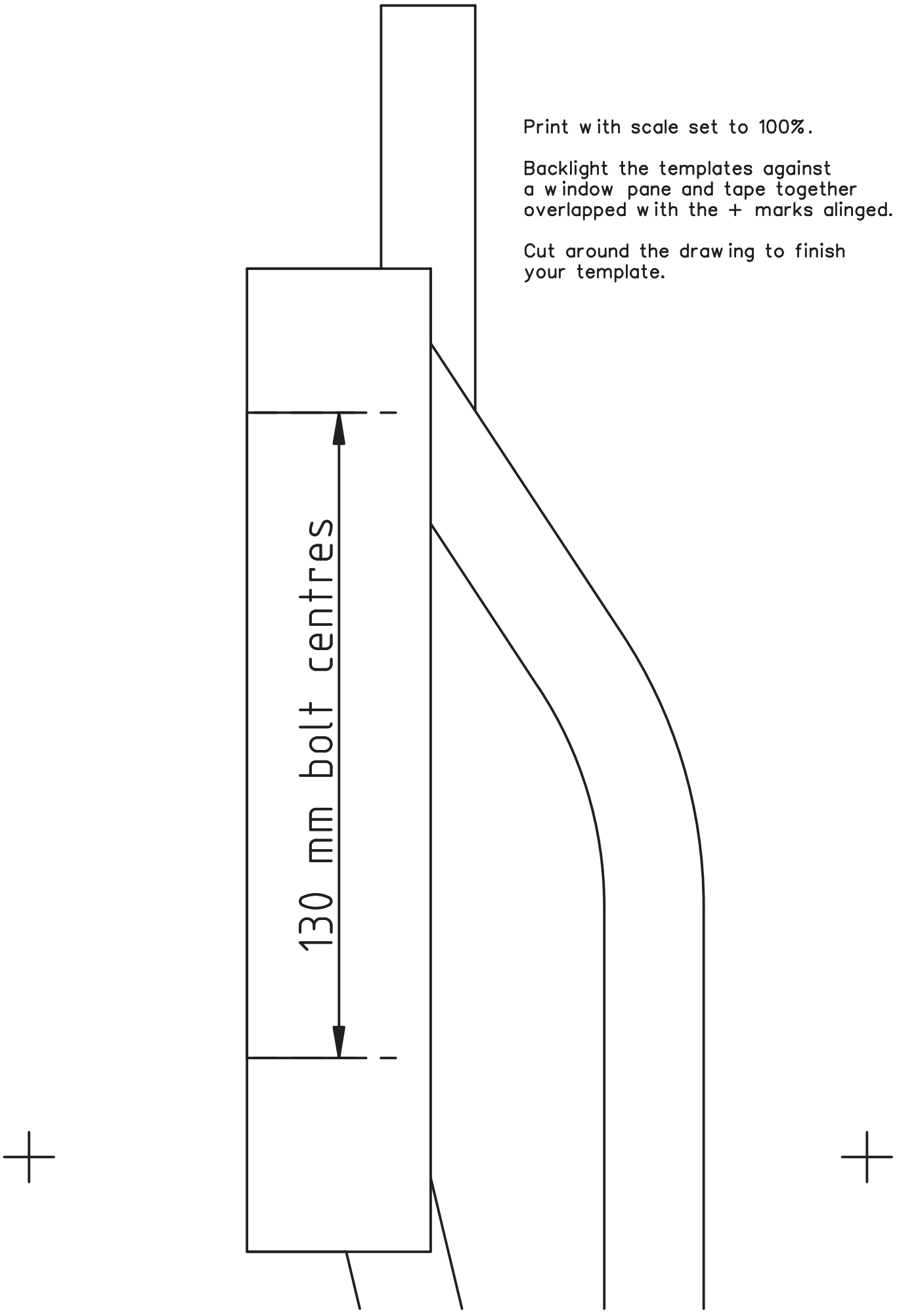
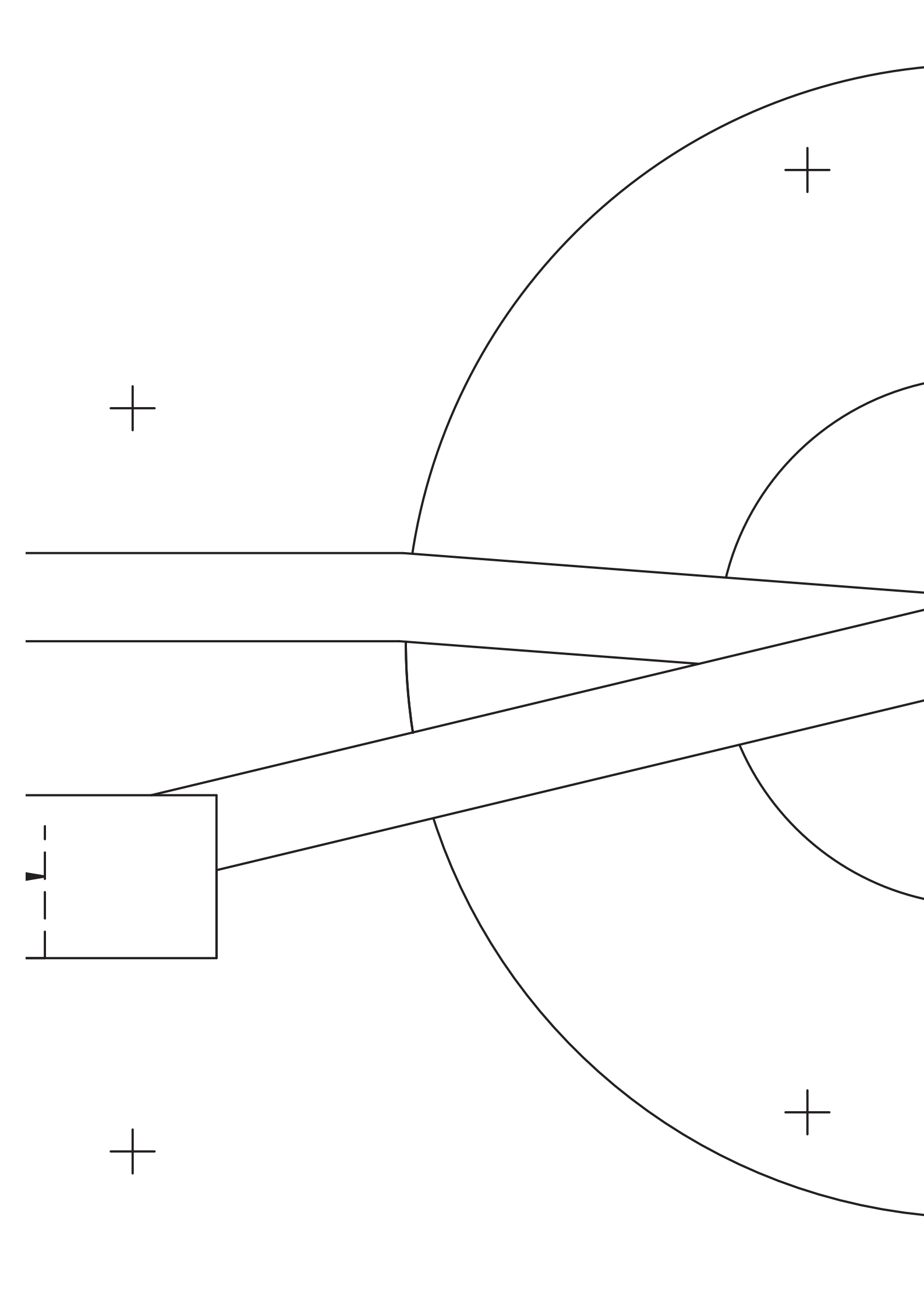
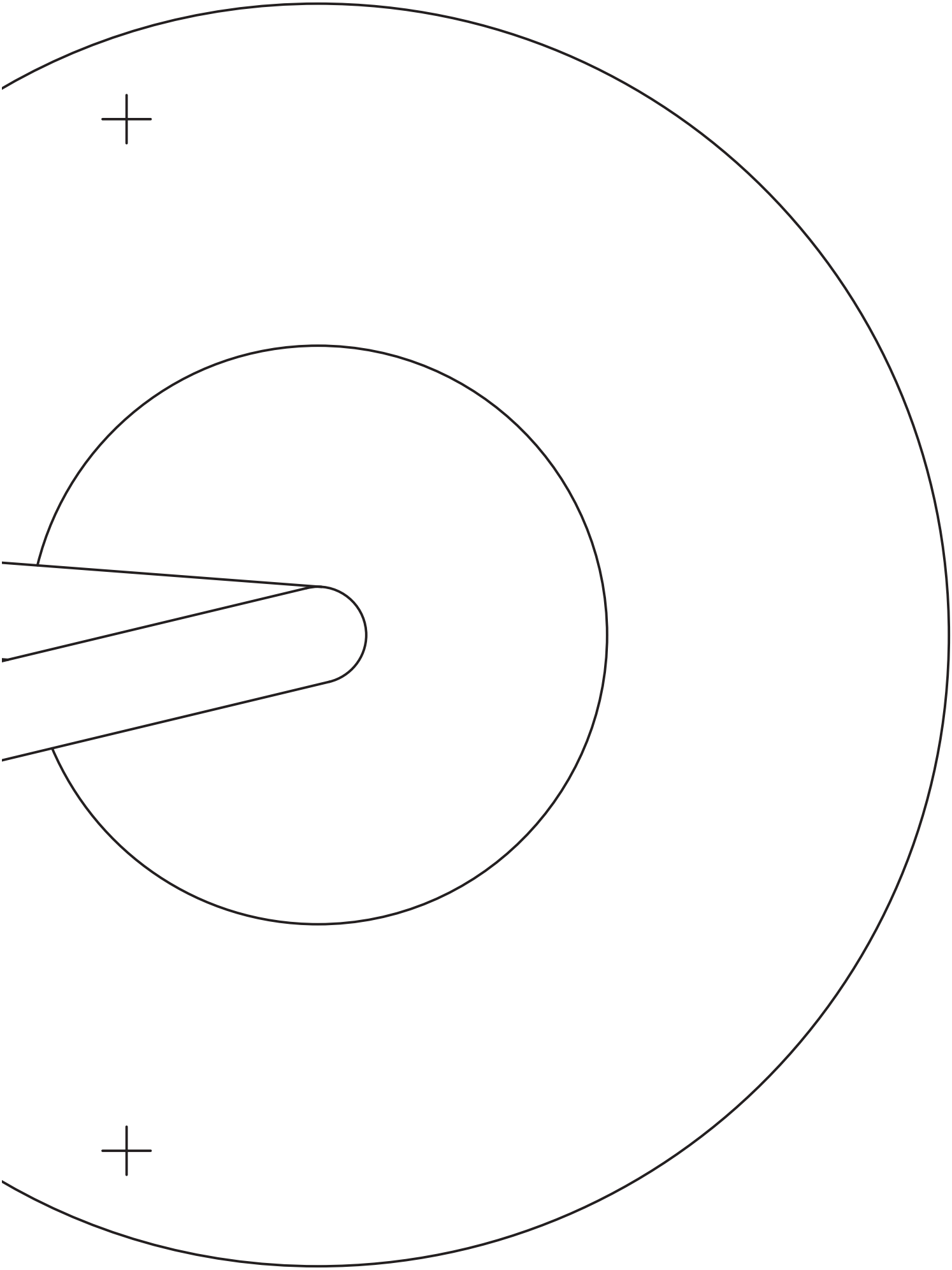
Print with scale set to 100%.

Backlight the templates against a window pane and tape together overlapped with the + marks alinged.

Cut around the drawing to finish your template.